

**Subsection 3.—Size of Manufacturing Establishments  
Based on Employment and Shipments**

**Size Based on Employment**

About one half (51.9 p.c.) of all persons employed in Canada's manufacturing industries in 1965 worked in establishments employing 200 or more persons and about one fifth (19.7 p.c.) worked in establishments employing 1,000 or more. There were 142 establishments employing 1,000 or more in 1965 compared with 127 in 1964 and 108 in 1961.

**17.—Establishments and Employment in the Manufacturing Industries, by Number Employed per Establishment, 1949, 1955, 1961 and 1965**

Size Group <sup>1</sup>	1949			1955 <sup>2</sup>			1961				1965					
	Estab- lishments	Em- ployees	Working Owners and Partners	Pro- portion of Total Em- ployment <sup>1</sup>	Estab- lishments	Em- ployees	Working Owners and Partners	Pro- portion of Total Em- ployment <sup>1</sup>	No.	No.	No.	p.c.	No.	No.	No.	p.c.
Under 5 employed.....	16,647	34,865		3.0	17,602	36,340		2.8	12,352	16,846	10,675	2.0	11,387	15,931	9,860	1.6
5 to 14 ".....	9,133	75,482		6.4	9,864	81,471		6.3	9,134	71,207	5,150	5.6	9,173	73,034	4,003	4.9
15 to 49 ".....	5,967	159,012		13.6	6,340	169,575		13.1	6,829	184,550	1,055	13.6	7,138	194,898	662	12.3
50 to 99 ".....	1,905	132,069		11.3	2,082	144,411		11.1	2,445	169,319	88	12.4	2,592	180,562	70	11.4
100 to 199 ".....	1,114	156,084		13.3	1,175	163,091		12.6	1,377	190,540	17	13.9	1,573	219,288	20	13.8
200 to 499 ".....	694	213,130		18.2	739	227,667		17.5	869	261,628	4	19.1	1,009	305,697	5	19.3
500 to 999 ".....	332	391,455		33.4	243	167,720		12.9	243	169,392	—	12.3	296	204,030	—	12.9
1,000 to 1,499 ".....					76	91,840		7.1	55	68,743		5.0	78	96,320	—	6.1
1,500 or more ".....					61	200,413		15.4	53	165,577	—	12.1	64	215,181	—	13.6
Head offices.....	—	9,110		0.8	—	15,933		1.2	—	54,733	—	4.0	—	65,358	—	4.1
<b>Totals.....</b>	<b>35,792</b>	<b>1,171,207</b>		<b>100.0</b>	<b>38,182</b>	<b>1,298,461</b>		<b>100.0</b>	<b>33,357</b>	<b>1,352,535</b>	<b>16,989</b>	<b>100.0</b>	<b>33,310</b>	<b>1,570,299</b>	<b>14,620</b>	<b>100.0</b>

<sup>1</sup> Includes working owners and partners. <sup>2</sup> Newfoundland included from 1955. <sup>3</sup> Not comparable with years prior to 1961 when coverage of head offices was incomplete.